

Work Order ID 139998

December 16, 2015 11:56:18 AM

139998Need for mid March.
Eagle Order.

Page 1

Item ID: E4752-1

Accept

N900040100

Setup Start

NS1

Revision ID:

Stop

NS2

Item Name: Washer

Start Date: 12/16/2015 Start Qty: 6.00

6

Cust Item ID:

Required Date: 3/1/2016 Req'd Qty: 6.00

6

Customer:

Reference:

Approvals:

Process Plan: SHDate: 4 5 1 2 1 7 Tooling:

Date:

Run Start

NR1

QC:

Date:

SPC (Y/N):

Date:

Stop

NR2

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr

Revision Nbr

E4752

100

0.00

100

FLOW WATER JET

Waterjet

Memo

0.00

FLOW CNC Waterjet

1-Cut as per Dwg E4752

Dwg Rev: AProg Rev: A

2-Deburr as required

110

0.00

110

QC2- Inspect parts off machine FAI/FAIB

QC

Memo

0.00

Quality Control

(6)

02/16/03/02

(6)

02/16/03/01

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MAR 02 2016

DAS
38
9-89

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Page 3

Accept

N900040100

Setup Start *NS1*

Stop *NS2*

Item Name: Washer

Start Date: 12/16/2015 **Start Qty:** 6.00 ***6***

Cust Item ID:

Required Date: 3/1/2016 Req'd Qty: 6.00 *6*

Customer:

Reference:

Approvals: **Process Plan:** _____ **Date:** _____ **Tooling:** _____ **Date:** _____

Run Start *NR1*

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop ***NR2***

Sequence ID/
Work Center ID

Operation Description

Set Up/ Run Hours

Tool ID

Tool #**Plan
Code**

**Accept
Qty**

Reject
Qty

Reject Number

**Insp.
Stamp**

180

Identify as per dwg & Stock Location:

0.00

180

Packaging

Memo

0.00

000129962

MAR 03 2016

DAS
6
9-8

190

QC21- Final Inspection - Work Order Release

0.00

190

QC

Memo

0.00

Quality Control

MCS

MAR 07 2016

MAR 03 2016

ML5

Picklist Print

December 16, 2015 11:56:21 AM

Page 1

Work Order ID: 139998

139998

Parent Item: E4752-1

F4752-1

Parent Item Name: Washer

Start Date: 12/16/2015

Required Date: 3/1/2016

Start Qty: 6.00

Required Qty: 6.00

Comments: IPP REV:A NEW ISSUE 14-01-22 JLM VERIFIED BY:DD

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
M6061T6S.090		Purchased		No			sf	70.0000		0.094737			

M6061T6S 090

6061-T6 .090 Sheet

Dec 16/03/01

Location

Loc Qty

Loc Code

MAT020

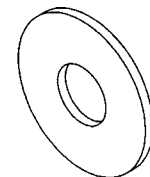
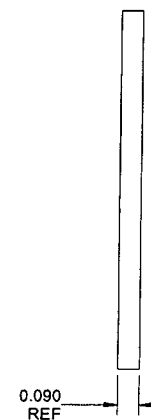
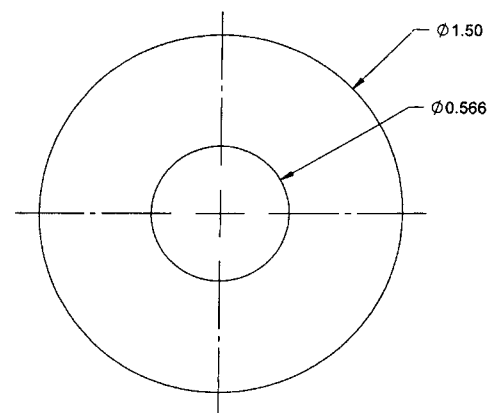
70

M128435

22

M133699

48



E4752-1 WASHER

NOTES:

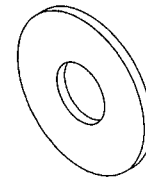
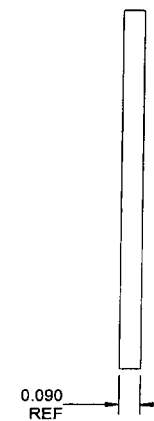
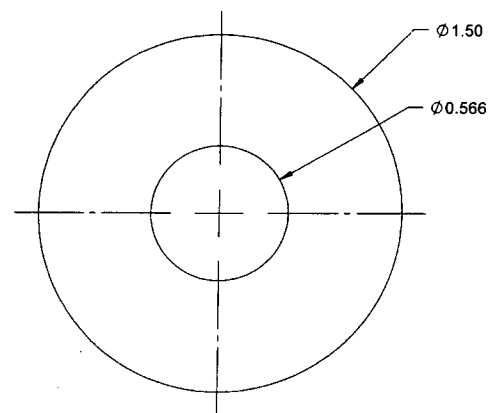
- 1) MATERIAL: 6061-T6/T62 ALUMINUM SHEET, 0.090 THK
QQ-A-250/11 OR AMS-QQ-A-250/11
OR AMS 4025 OR AMS 4027 OR ASTM B209
REF. DART SPEC. M6061T6S.090
- 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY PER QSI 044 6.1
- 7) WEIGHT: 0.01 lbs

RELEASED
2013-11-23

20151217

SH139998

A		NEW ISSUE		DC	12.11.28
REV.		DESCRIPTION		BY	DATE
DESIGN		EAGLE COPTERS LTD CALGARY, ALBERTA, CANADA			
DRAWN					
CHECKED		DRAWING NO.		REV. A	
MFG. APPR.		E4752		SHEET 1 OF 2	
APPROVED		TITLE		SCALE	
DE APPR.		SPACER		NTS	
DATE		12.11.28			
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E4752-1 WASHER

RELEASED
2013-11-23

NOTES:

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A NEW ISSUE		DC	12.11.28
REV.	DESCRIPTION	BY	DATE
DESIGN	JS	EAGLE COPTERS LTD CALGARY, ALBERTA, CANADA	
DRAWN	JC		
CHECKED	JS	DRAWING NO.	REV. A
MFG. APPR.	2/1	E4752	SHEET 1 OF 2
APPROVED	140	TITLE	SCALE
DE APPR.	TH	SPACER	NTS
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